THK Group Business Activity Environmental Impact Overview¹

(Data collection period: January to December)

The overview of our environmental impact and environmental accounting data is based on the following production facilities: Twelve production facilities in Japan: Yamagata, Kofu, Gifu, Mie, Yamaguchi, THK NIIGATA, THK INTECHS (Sendai and Mishima), NIPPON SLIDE, and THK RHYTHM (Hamamatsu, Inasa, and Kyushu)

Eight production facilities outside of Japan: TMA (USA), TME (France), TMI (Ireland), DALIAN THK (China), Vuxi (China), Liaoning (China), Changzhou (China), and TMV (Vietnam) ² Data was collected from the Toyota branch, Yamaguchi plant, THK INTECHS Mishima plant, and THK RHYTHM Hamamatsu plant.

OUTPUT

³ Data was collected from five production facilities in Japan (Yamagata, Kofu, Gifu, Mie, and Yamaguchi); three distribution centers (Tokyo, Chubu, and Yamaguchi); and three factory centers (Yamagata, Kofu, and Mie).

⁴ Data was collected from the 12 production facilities in Japan.

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6,459

INPUT



17%

Development

E³ Concept (Endless, Ecological, Economical)

Components for vertical-axis wind turbines

Production Materials Used					
		2020	2021	Change	
	Main raw materials (t)	56,542	117,084	107%	
	Main indirect materials (t)	1,186	1,667	40%	

Material Procurement

Production

Resources Used	
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Packaging materials (t)

	2020	2021	Change
Bunker A fuel oil (kL)	2,554	2,505	-2%
Liquefied natural gas (t)	128	247	92%
Propane (t)	1,222	1,598	31%
Kerosene (kL)	9	9	8%
Electricity (MWh)	232,690	307,007	32%
Water (1,000 m ³)	493	623	26%

Renewable Energy²

	2020	2021	Change
Solar power generated (MWh)	99	2,826	2,776%







Kyushu Plant

Solar power

• Resource conservation

- management

 Global warming prevention

Production Volume					
	2020	2021	Change		
Production volume (t)	51,521	77,590	51%		
Waste					
	2020	2021	Change		
Total waste (t)	15,456	22,432	45%		
Recycled (t)	13,544	19,442	44%		
Disposed (t)	1,527	2,399	57%		
Air Emissions ⁴					
	2020	2021	Change		
Air emissions of PRTR substances (kg)	877	963	10%		
Air Emissions (Production)					
	2020	2021	Change		
CO ₂ emissions (t-CO ₂)	152,929	183,809	20%		
Water Discharge					
	2020	2021	Change		

275

Fuel for Vehicles³

	2020	2021	Change
Gasoline (kL)	61	101	66%
Diesel (kL)	1,217	1,569	29%

Logistics

- Streamlining shipping
- Low-pollution forklifts
- Packaging material improvements

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Water discharge (1,000 m³)

Draduation Values

	2020	2021	Change
CO ₂ emissions (t-CO ₂)	3,293	4,297	31%



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Objectives and Targets (12 production facilities in Japan)

Item	Objective	Target	Result	Main Initiatives for 2021	
Conserving energy	Reduce energy consumption	Reduce energy consumption rate's* 5-year average by 1%	Target consumption rate was 0.545.	Conserve energy on existing equipment 2. Improve system for energy use Upgrade air conditioning 4. Replace light fixtures 5. Reduce frequency of shipments	
Preventing global warming	Reduce CO ₂ emissions	* Consumption rate (value added)	Result was 0.614.		
Recycling and reducing waste	Achieve and maintain zero emissions	Maintain zero emissions (final disposal volume of less than 0.5%)	Target was 0.50. Result was 0.09.	Sort and recycle waste 2. Reduce material use	
Green procurement	Reduce PRTR substances	Reduce use by 3% every year compared to the baseline year	Target was 50,791 kg. Result was 33,950 kg.	Reduce PRTR substances 2. Review solvents used	
hazardous material management)	Manage chemicals contained in products	Comply with regulations such as the RoHS Directive	Promoted the replacement of substances identi- fied as RoHS Directive exemptions	Promote the replacement of substances identified as RoHS Directive exemptions	
Sustainability activities	Environmental conservation	Conduct independent conservation activities specific to the local circumstances at every factory	Conducted activities at every factory	Collect plastic bottle caps and aluminum pull-tabs Local outreach activities were not conducted.	

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